

# **Product Datasheet**



# 18V Large cell module

- Rated voltage 18VDC 500F capacitance
- High cycle life of 1 million cycles
- Excellent energy and power density
- Laser welded internal connections
- Robust and vibration proof design
- Active or passive cell balancing
- Voltage and temperature monitoring



ELECTRICAL SPECIFICATIONS		
Туре	M23W-018-0500	M13W-018-0500
Rated Voltage V <sub>R</sub>	18.00 V	18.00 V
Surge Voltage V <sub>S</sub> <sup>1</sup>	18.60 V	18.60 V
Rated Capacitance C <sup>2</sup>	500 F	500 F
Capacitance Tolerance <sup>3</sup>	0% / +20%	0% / +20%
DC ESR <sup>2</sup>	<2.1 mΩ	<2.1 mΩ
Leakage Current I <sub>L</sub> <sup>4</sup>	<12 mA	<170mA
Constant Current (ΔT = 15°C) <sup>5</sup>	104 A	104 A
Max Current I <sub>Max</sub> <sup>6</sup>	2.2 kA	2.2 kA
Short Current I <sub>S</sub> <sup>7</sup>	9 kA	9 kA
Stored Energy E <sup>8</sup>	22.5 Wh	22.5 Wh
Energy Density E <sub>d</sub> <sup>9</sup>	3.9 Wh/kg	3.9 Wh/kg
Usable Power DensityP <sub>d</sub> <sup>10</sup>	3.5 kW/kg	3.5 kW/kg
Matched Impedance Power Density P <sub>dMax</sub> <sup>11</sup>	7 kW/kg	7 kW/kg

THERMAL CHARACTERISTICS		
Туре	M23W-018-0500	M13W-018-0500
Working Temperature	-40 ~ 65 °C	-40 ~ 65 °C
Storage Temperature <sup>12</sup>	-40 ~ 70 °C	-40 ~ 70 °C
Thermal Resistance R <sub>Th</sub> <sup>13</sup>	0.7 °C/W	0.7 °C/W
Thermal Capacitance C <sub>Th</sub> <sup>14</sup>	4'300 J/°C	4'300 J/°C

LIFETIME CHARACTERISTICS		
Туре	M23W-018-0500	M13W-018-0500
DC Life at High Temperature <sup>15</sup>	1500 hours	1500 hours
DC Life at RT <sup>16</sup>	10 years	10 years
Cycle Life <sup>17</sup>	1'000'000 cycles	1'000'000 cycles
Shelf Life <sup>18</sup>	4 years	4 years

SAFETY & ENVIRONMENTAL SPECIFICATIONS			
Туре	M23W-018-0500	M13W-018-0500	
Safety	RoHS, REACH	RoHS, REACH	
Vibration	IEC60068-2-6	IEC60068-2-6	
Shock	IEC60068-2-28, 29	IEC60068-2-28, 29	



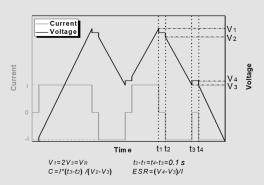


MONITORING AND CELL VOLTAGE MANAGEMENT			
Туре	M23W-018-0500	M13W-018-0500	
Internal Temperature Sensor	NTC 3950 10kΩ	NTC 3950 10kΩ	
Temperature Interface	Analog	Analog	
Connector	Deutsch DTM04-4P	Deutsch DTM04-4P	
Cell Voltage Monitoring and Management	Active CMS	Passive	

PHYSICAL PARAMETERS		
Туре	M23W-018-0500	M13W-018-0500
Mass M	5.8 kg	5.8 kg
Terminals	M8/M10 <sup>19</sup>	M8/M10 <sup>19</sup>
Dimensions 20 Length	418 mm	418 mm
Width	68 mm	68 mm
Height	178 mm	178 mm

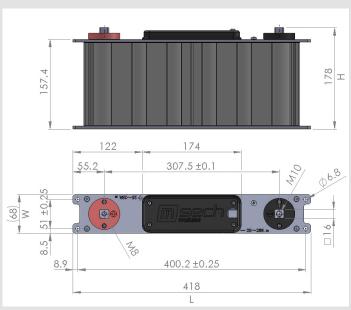
## NOTES:

- Surge voltage V<sub>S</sub>: Absolute maximum voltage, non-repetitive. The duration must not exceed 1 second.
- Capacitance C: The test current is 0.075 A/F, if the calculated current is >100A, then apply 100A.



- 3. Capacitance tolerance: Typical tolerance is +5%~+10%.
- 4. Leakage current measurement procedure: 1) Charge the capacitor to the  $V_{\rm R}$  with a constant current (0.075 A/F, if the calculated current is >100A, then apply 100A). 2) Hold the voltage at  $V_{\rm R}$  for 72h. 3) The current to maintain  $V_{\rm R}$  after 72 h is the leakage current.
- 5. Max constant working current:  $I_{MCC} = \sqrt{\Delta T/(ESR * R_{Th})}$
- 6. Max current:  $I_{Max}=0.5C*V_R/(\Delta t+ESR*C)$  , discharge from V<sub>R</sub> to V<sub>R</sub>/2 in 1 second.
- 7. Short circuit current:  $I_5 = V_R / ESR$
- 8. Stored energy:  $E = 0.5C * V^2/3600$
- 9. Energy density:  $E_d = E/M$
- 10. Usable power density:  $P_d = (0.12V_R^2/ESR)/M$
- 11. Matched impedance power density:  $P_{dMax} = (0.25V_R^2/ESR)/M$
- 12. Storage in discharge state.
- 13. Thermal resistance:  $R_{Th} = \Delta T/P$ , where P = ESR \* I<sup>2</sup>
- 14. Thermal capacitance is indicated for the whole module.
- 15. DC life at high temperature: Hold the capacitor charged at rated voltage at 65°C for 1500h. The capacitance shall be >80% of the rated value, the ESR shall be <200% of the rated value. DC life at RT: Hold the capacitor charged at rated voltage at room temperature RT, the capacitance shall be >80% of the rated value, the ESR shall be <200% of the rated value.</p>

- 16. Cycle life: Charge and discharged the capacitor in the range between  $V_R$  and  $V_R/2$ . 5 seconds waiting period between charge and discharge. The constant test current is 0.075 A/F (if the calculated current >100A, then apply 100A).
- 17. Shelf life: Discharged and no load applied at RT.
- 18. The maximum torque is 25Nm for M10, 14-18Nm for M8
- 19. Dimensions:



### Notes:

### Standard markings:

- Name of manufacturer, part number, serial number
- + Rated voltage and capacitance, negative and positive terminals, warning marking
- Stored energy in watt-hours

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